

nature
KITCHENS

Distinctive
Innovative
Lasting

Cabinetry

Signature Kitchens utilizes quality hardwoods and veneers in manufacturing our cabinetry. While efforts in manufacturing are made to properly utilize wood, no two pieces of wood are alike. The natural beauty and distinctive appearance of wood cabinetry is derived from the inherent qualities and characteristics of wood itself. Trees of the same species, even growing side by side, are affected differently by the climate and elements required for growth. These characteristics occur because wood is a natural product and is affected by weather, climate, insects, birds, soil makeup and natural growth patterns. As wood is a product of nature, these natural characteristics and variances are unique to each and every cut. Some of these include:

- Grain pattern variation (very open/wide grain contrasting with very close/tight grain)
- Unique markings (such as dark mineral streaks and light colored sap wood) these are common tendencies in maple.
- Pitch pockets, sapwood and pin holes. These are considered natural to cherry wood
- Joint Expansion- The natural occurrence of expansion and contraction may also affect your doors, drawers and face frames. Expansions and contractions can also open a joint line. The finish will still protect the surface. The structural integrity of the joint will not be affected.
- End Grain – End grains appear darker as the stain is absorbed more due to the softness of the wood. This is most commonly seen on the Mortise and Tenon jointed doors. This is a natural reaction when the stain is applied. This is not deemed as a defect.
- Veneer wood center panels absorb more stain than solid wood and will appear slightly darker than the frame.
- Top coats applied are done with a high quality, UV Waterbased finish system that creates a rich, luxuriously finished product. Some parts of the door may show slight ripples in the top coat especially in the areas between the center panel and door frame. Minor ripples and small air pockets are characteristics of the UV Waterbased finish. They do not affect the longevity of the final product nor are they considered a reason for replacements

We bring these characteristics to your attention because the product sampling available to you may not provide you with an adequate idea of how an installed kitchen or bathroom vanity will appear. It is your responsibility to decide whether or not the natural characteristics of finished wood will satisfy you. Neither Signature Kitchens nor any of our dealers may be held responsible for customer dissatisfaction, at any level that results from the characteristics mentioned above.

Layout Perspectives for Visual Generalization Only. Not Always Exact Replica of Cabinets

Initial Approval _____